

# uck RCP6-RTCK

**Rotary Chuck** 



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## Multipoint positioning of the rotating part

The rotary can perform multipoint positioning between 0 and 360° (one rotation). The rotational speed and acceleration/deceleration can also be set to any value. Furthermore, the Battery-less Absolute Encoder equipped means that home return is not required.



### Compact size

The chuck is small and lightweight, as a solenoid gripper is used.

3

2

### **Highly flexible installation**

Motor placement can be selected from parallel type and side-mounted type. The parallel type can be mounted from 5 sides and the side-mounted type from 4 sides, to suit the equipment.







Parallel type Mounted on bottom

Side-mounted type Mounted on top (folded)

#### Product Lineup

Size	9	5	Ν	Λ		
Туре	Parallel type	Side-mounted type	Parallel type	Side-mounted type		
Model	RCP6-RTCKSPE/RTCKSPI	RCP6-RTCKSPE/RTCKSPI RCP6-RTCKSRE/RTCKSRI		RCP6-RTCKMRE/RTCKMRI		
External view						
Rotation operation range [deg.]	within 0 to 360 degrees	within 0 to 360 degrees	within 0 to 360 degrees	within 0 to 360 degrees		
Maximum rotation speed [deg./s]	1800	1800	1800	1800		
Maximum torque [N·m]	0.29	0.29 0.29		0.36		
Allowable inertia moment [kg·m <sup>2</sup> ]	0.00023	0.00023	0.00036	0.00036		
Opening/closing stroke [mm]	4 (2 per side)	4 (2 per side)	4 (2 per side)	4 (2 per side)		
Max grip force [N]	rce [N] 10 (5 per side)		10 (5 per side) 10 (5 per side)		20 (10 per side)	20 (10 per side)
Grip operation time [s]	0.03 or less 0.03 or less		0.03 or less	0.03 or less		
Grip operation frequency [CPM]	120	120	120	120		
Reference page	P. 3	P. 7	P.11	P.15		

**Explanation of Model Speciÿcation Items** 



Cable exit direction (Right) Cable exit direction (Top)

Rubber cover attached (chloroprene rubber) Rubber cover attached (silicone rubber) Sensor attached x 1 (NPN specification) Sensor attached x 2 (NPN specification)

Sensor attached x 1 (PNP specification)

Sensor attached x 2 (PNP specification)

RCH

S1P

S2P

### **RCP6-RTCKSPE RCP6-RTCKSPI**





Body Width

**40** 

Parallel

Motor

24v



Stroke	
Rotation	Gripper Stroke
360°	4mm

Name	Option code	Reference page
Actuator cable (pigtail cable) length: 2 m	AC2	
Actuator cable (pigtail cable) length: 5 m	AC5	
Brake	В	
Cable exit direction (Left) (Note 1)	CJL	
Cable exit direction (Right) (Note 1)	CJR	
Cable exit direction (Top) (Note 1)	CJT	C D 22
Rubber cover attached (chloroprene rubber)	RCH	See P.23
Rubber cover attached (silicone rubber)	RSL	
Sensor attached x 1 (NPN specification) (Note 2)	S1N	
Sensor attached x 2 (NPN specification) (Note 2)	S2N	
Sensor attached x 1 (PNP specification) (Note 2)	S1P	1
Sensor attached x 2 (PNP specification) (Note 2)	S2P	

(Note 1) Be sure to fill in one of the codes in the Model Specification Items option column. (Note 2) Driver box: for DBN, only S1N and S2N can be selected. Driver box: for DBP, only S1P and S2P can be selected.

#### Cable Length

Cable Length			
Туре	Cable code	P3	P5
	<b>P</b> (1m)	0	0
Standard type	<b>S</b> (3m)	0	0
	<b>M</b> (5m)	0	0
Constitued longth	X06(6m) ~ X10(10m)	0	0
Specified length	X11(11m) ~ X15(15m)	0	0
	R01(1m) ~ R03(3m)	0	0
Robot cable	R04(4m) ~ R05(5m)	0	0
RODOLCADIE	R06(6m) ~ R10(10m)	0	0
	R11(11m) ~ R15(15m)	0	0

Even when a robot cable is specified, the grip cable will be a non-robot cable. Please refer to P. 24 for maintenance cables. (Note)



Battery-

Absolute

Slide

Type

2-finger

(4) When the rotational speed is low (120 deg./s or less), the vibration and operating noise increase due to the rotation characteristics of the motor.

(5) For the selection method, refer to P.19.

#### Grip Direction

0

Outer diameter grip

Inner diameter grip





#### Main Specifications

Item	Description
Maximum torque	0.29N·m
Deceleration ratio	1/4
Maximum rotation speed	1800 deg/s
Max. acceleration/deceleration	29,400 deg/s <sup>2</sup>
Max. acceleration/deceleration (controller set value)	3G
Allowable inertia moment	0.00023 kg·m <sup>2</sup>
Rotation operation range	0 to 360° (within one rotation)
Brake retaining torque of the rotating part	0.1N·m
Opening/closing stroke	4mm, 2mm per side
Max grip force	10N, one side 5N
Grip operation time	0.03s or less
Grip operation frequency	120CPM
	CPM: Cycle per minute

	Item	Description			
Rotation drive system		Timing belt + stepper motor			
Rotation a	ngle positioning repeatability	±0.02 deg.			
Rotation a	ngle lost motion	0.05 degrees			
Rotation r	notor type	Stepper motor (28 size)			
Rotation e	ncoder type	Battery-less Absolute			
Rotation e	ncoder pulse count	8192pulse/rev			
Grip drive system		Grip mechanism (chuck): Compression spring + cam mechanism Release mechanism (unchuck): Solenoid electromagnetism + cam mechanism			
Grip repea	atability	±0.1mm			
Grip backl	ash	One side 0.5mm or less			
Mass	W/o Brake	0.67kg			
IVIdSS	With Brake	0.73kg			
Finger guide		Slide guide			
Ambient operating temp. & humidity		0 to 40°C, 85% RH or less (Non-condensing)			
Degree of protection		IP20			
Vibration	resistance / shock resistance	4.9m/s <sup>2</sup> 100Hz or less			
Compliant	t international standards	CE marking, RoHS Directive			

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# Stroke and Grip Operation Time Stroke (mm) Operating time [Open/close] (s) 4 0.03 or less

#### Correlation Diagram of Grip Force and Opening/Closing Stroke





Rotation and Grip



Seen from chuck side Clockwise (CW): Coordinate + direction Counterclockwise (CCW): Coordinate - direction





5 RCP6-RTCKSPE/RTCKSPI



Sensor and rubber cover attached (option)

### 1-sensor specification (sensor 1 only) 2-sensor specification Rubber cover specification





#### Applicable Controllers

Rotary axis of Rotary Chuck uses one axis of the controllers listed below. Gripper axis of Rotary Chuck does not use any axes of these controllers. Open/close is controlled by IO signals. See page 25 for details. The rotary axis motor size of Rotary Chuck is 28P.

	External	Max. number	Power					Co	ntrol	meth	hod								Maximum number of	Reference
Name	view	of connectable	supply	Positioner	Pulse-	Program							ork opt						positioning points	page
		axes	voltage		train		DV	CC	CIE	PR	CN	ML	ML3	EC	EP	PRT	SSN	ECM	J	1.1.3.
MCON-C/CG		8	24VDC	-	-	-	•	•	•	•	•	-	•	•	•	٠	•	•	256	
MCON-LC/LCG		6	24VDC	-	-	•	•	•	-	•	•	-	-	•	•	•	-	-	256	
MSEL-PC/PG		4	Single phase 100~230VAC	-	-	•	•	•	-	•	-	-	-	•	•	•	-	-	30000	Please contact IAI
PCON-CB/CGB	ĥ	1		•	•														512	for more
PCON-CB/CGB		1	24VDC	* Option	* Option	-	•	•	•	•	•	•	•	•	•	•	-	-	(768 for network spec.)	information
PCON-CYB/PLB/POB		1	24VDC	•	•														64	1
PCOIN-CYB/PLB/POB		1		* Option	* Option	-	-	-	-	-	-	-	-	-	-	-	-	-	04	
RCM-P6PC	Ĵ	1			Can I	be used wit	hin th	ne RC	P6S	Gate	ways	syster	m.						768	
RCON		16	24VDC	-	-	-	•	•	•	•	-	-	-	•	•	•	-	-	128	RCON Pamphlet

(\*) For network abbreviations such as DV and CC, please contact IAI.

#### RCP6 ROBO Cylinder<sup>®</sup> -**RCP6-RTCKSRE** Outer dia. grip Inner dia. grip Body Width Battery-24v Slide Side-mounted 2-finger **40** Stepper Motor Type Motor Absolute **RCP6-RTCKSRI** Model Specification Items RCP6 360 4 Cable Lengt Series Rotation Operation Range olicable Controlle Driver Box Туре Opt 360 360 degrees PCON MCON DBN DBP N Side-mounted type / outer diameter grip Side-mounted type / inner diameter grip Driver box (NPN specification) Driver box (PNP specification) Nor 1m Refer to Optio table below 4 RTCKSRI (One side 2m MSEL RCM-P6P Specified le RCON ngth





Stroke	
Rotation	Gripper Stroke
360°	4mm

eference pages to con	firm each option.
Option code	Reference page
AC2	
AC5	
В	
CJL	
CJR	
CJT	C D 22
RCH	See P.23
RSL	
S1N	
S2N	
S1P	
S2P	
	AC2 AC5 B CJL CJR CJT RCH RSL S1N S2N S1P

(Note 1) Be sure to fill in one of the codes in the Model Specification Items option column. (Note 2) Driver box: for DBN, only S1N and S2N can be selected. Driver box: for DBP, only S1P and S2P can be selected.

#### 

Cable Length			
Туре	Cable code	P3	P5
	<b>P</b> (1m)	0	0
Standard type	<b>S</b> (3m)	0	0
	<b>M</b> (5m)	0	0
Specified length	X06(6m) ~ X10(10m)	0	0
specified length	X11(11m) ~ X15(15m)	0	0
	R01(1m) ~ R03(3m)	0	0
Robot cable	R04(4m) ~ R05(5m)	0	0
nobol Cable	<b>R06</b> (6m) ~ <b>R10</b> (10m)	0	0
	R11(11m) ~ R15(15m)	0	0

(Note) Even when a robot cable is specified, the grip cable will be a non-robot cable. Please refer to P. 24 for maintenance cables.



- (3) To operate the grip part, a driver box is essential. Please refer to P.25 for more information on specifications.
- (4) When the rotational speed is low (120 deg./s or less), the vibration and operating noise increase due to the rotation characteristics of the motor.
- (5) For the selection method, refer to P.19.

#### Grip Direction

OIN

Note

Outer diameter grip







#### Main Specifications

Item	Description
Maximum torque	0.29N·m
Deceleration ratio	1/4
Maximum rotation speed	1800 deg/s
Max. acceleration/deceleration	29,400 deg/s <sup>2</sup>
Max. acceleration/deceleration (controller set value)	3G
Allowable inertia moment	0.00023 kg·m²
Rotation operation range	0 to 360° (within one rotation)
Brake retaining torque of the rotating part	0.1N·m
Opening/closing stroke	4mm, 2mm per side
Max grip force	10N, one side 5N
Grip operation time	0.03s or less
Grip operation frequency	120CPM
	CPM: Cycle per minute

ltem		Description
Rotation drive system		Timing belt + stepper motor
Rotation a	ingle positioning repeatability	±0.02 deg.
Rotation a	ingle lost motion	0.05 degrees
Rotation r	notor type	Stepper motor (28 size)
Rotation e	encoder type	Battery-less Absolute
Rotation e	encoder pulse count	8192pulse/rev
Grip drive system		Grip mechanism (chuck): Compression spring + cam mechanism Release mechanism (unchuck): Solenoid electromagnetism + cam mechanism
Grip repea	atability	±0.1mm
Grip backl	ash	One side 0.5mm or less
Mass	W/o Brake	0.68kg
IVIdSS	With Brake	0.74kg
Finger guide		Slide guide
Ambient operating temp. & humidity		0 to 40°C, 85% RH or less (Non-condensing)
Degree of protection		IP20
Vibration resistance / shock resistance		4.9m/s <sup>2</sup> 100Hz or less
Compliant	t international standards	CE marking, RoHS Directive

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Stroke and Grip Operation Time	
Stroke (mm)	Operating time [Open/close] (s)
4	0.03 or less

#### Correlation Diagram of Grip Force and Opening/Closing Stroke





Rotation and Grip



Seen from chuck side Clockwise (CW): Coordinate + direction Counterclockwise (CCW): Coordinate - direction





Dimensions

CAD drawings can be downloaded from our website. www.intelligentactuator.com

(17.3)

(15.8)



M.E: Mechanical end

(Note 1) For the mounting method, refer to P.22.







(Note 2) The actuator cables (pigtail cable) are robot (flex) cables. The actuator cables (pigtail cable) standard length are 1m. The cable can be changed to 2m or 5m when an option (model: AC2/AC5) is selected.





Note 3) When home return is performed, the rotary part rotates to the left as seen from the chuck side and move to the M.E. - side. After home return completes, it rotates to the right.

9 RCP6-RTCKSRE/RTCKSRI

Cable exit direction (Option)





Sensor and rubber cover attached (option)



#### Applicable Controllers

Rotary axis of Rotary Chuck uses one axis of the controllers listed below. Gripper axis of Rotary Chuck does not use any axes of these controllers. Open/close is controlled by IO signals. See page 25 for details.

The rotary axis motor size of Rotary Chuck is 28P.																				
	External	Max. number	Power				Control method												Maximum number of	Reference
Name	view	of connectable axes	supply voltage	Positioner Pulse- Program			DV	66	CIE	DD			ork op			DDT	CCN	ECM	positioning points	page
		axes	voitage		train		DV	CC	CIE	PK	CN	IVIL	IVIL3	EC	EP	PRI	2210	ECIVI		
MCON-C/CG		8	24//DC	-	-	-	•	•	•	•	•	-	•	•	•	•	•	•	256	
MCON-LC/LCG		6	24VDC	-	-	•	•	•	-	•	•	-	-	•	•	•	-	-	256	
MSEL-PC/PG	. ]	4	Single phase 100~230VAC	-	-	•	•	•	-	•	-	-	-	•	•	•	-	-	30000	Please contact IAI
PCON-CB/CGB		1	24VDC	• * Option	• * Option	-	•	•	•	•	•	•	•	•	•	•	-	-	512 (768 for network spec.)	for more information.
PCON-CYB/PLB/POB		1	24000	• * Option	• * Option	-	-	-	-	-	-	-	-	-	-	-	-	-	64	
RCM-P6PC	<b>J</b>	1		Can be used within the RCP6S Gateway system. 768																
RCON		16	24VDC	-	-	-	•	•	•	•	-	-	-	•	•	•	-	-	128	RCON Pamphlet

(\*) For network abbreviations such as DV and CC, please contact IAI.

### **RCP6-RTCKMPE RCP6-RTCKMPI**

#### Outer dia. grip Inner dia. grip Model Specification Items RCP6 360 4 Applicable Controllers Cable Lengtl Series Rotation Operation Range Grip Opening/ Operation R Driver Box Options Туре ange RTCKMPE Parallel type / outer diameter grip RTCKMPI Parallel type / inner diameter grip 360 360 degrees PCON MCON Driver box (NPN specification Driver box (PNP specification Refer to Optio table below. DBN DBP 4 (One side 2mm) MSEL RCM-P6P0 RCON XD RD ength

Battery-

Absolute

Slide

Type

2-finger



Body Width

**50** 

Parallel

Motor

24v

Stepper Motor



Stroke	
Rotation	Gripper Stroke
360°	4mm

Option * Please check the Options reference pages to confirm each option.							
Name	Option code	Reference page					
Actuator cable (pigtail cable) length: 2 m	AC2						
Actuator cable (pigtail cable) length: 5 m	AC5						
Brake	В						
Cable exit direction (Left) (Note 1)	CJL						
Cable exit direction (Right) (Note 1)	CJR						
Cable exit direction (Top) (Note 1)	CJT	6 0.00					
Rubber cover attached (chloroprene rubber)	RCH	See P.23					
Rubber cover attached (silicone rubber)	RSL						
Sensor attached x 1 (NPN specification) (Note 2)	S1N						
Sensor attached x 2 (NPN specification) (Note 2)	S2N						
Sensor attached x 1 (PNP specification) (Note 2)	S1P	1					
Sensor attached x 2 (PNP specification) (Note 2)	S2P						

(Note 1) Be sure to fill in one of the codes in the Model Specification Items option column. (Note 2) Driver box: for DBN, only S1N and S2N can be selected. Driver box: for DBP, only S1P and S2P can be selected.

Cable Length			
Туре	Cable code	P3	P5
	<b>P</b> (1m)	0	0
Standard type	<b>S</b> (3m)	0	0
	<b>M</b> (5m)	0	0
Specified length	X06(6m) ~ X10(10m)	0	0
specified length	X11(11m) ~ X15(15m)	0	0
	R01(1m) ~ R03(3m)	0	0
Robot cable	R04(4m) ~ R05(5m)	0	0
nobol cable	<b>R06</b> (6m) ~ <b>R10</b> (10m)	0	0
	R11(11m) ~ R15(15m)	0	0

Even when a robot cable is specified, the grip cable will be a non-robot cable. Please refer to P. 24 for maintenance cables. (Note)



- (3) To operate the grip part, a driver box is essential. Please refer to P.25 for more information on specifications.
- (4) When the rotational speed is low (90 deg./s or less), the vibration and operating noise increase due to the rotation characteristics of the motor.
- (5) For the selection method, refer to P.19.

#### Grip Direction

OIN

Note

Outer diameter grip







Item	Description
Maximum torque	0.36N·m
Deceleration ratio	1/5
Maximum rotation speed	1800 deg/s
Max. acceleration/deceleration	29,400 deg/s <sup>2</sup>
Max. acceleration/deceleration (controller set value)	3G
Allowable inertia moment	0.00036kg·m <sup>2</sup>
Rotation operation range	0 to 360° (within one rotation)
Brake retaining torque of the rotating part	0.125N·m
Opening/closing stroke	4mm, 2mm per side
Max grip force	20N, one side 10N
Grip operation time	0.03s or less
Grip operation frequency	120CPM
	CPM: Cycle per minute

Item		Description					
Rotation c	frive system	Timing belt + stepper motor					
Rotation a	ingle positioning repeatability	±0.02 deg.					
Rotation a	ingle lost motion	0.05 degrees					
Rotation r	notor type	Stepper motor (28 size)					
Rotation e	encoder type	Battery-less Absolute					
Rotation e	encoder pulse count	8192pulse/rev					
Grip drive system		Grip mechanism (chuck): Compression spring + cam mechanism Release mechanism (unchuck): Solenoid electromagnetism + cam mechanism					
Grip repea	atability	±0.1mm					
Grip backl	ash	One side 0.5mm or less					
Mass	W/o Brake	0.88kg					
IVId55	With Brake	0.94kg					
Finger gui	ide	Slide guide					
Ambient operating temp. & humidity		0 to 40°C, 85% RH or less (Non-condensing)					
Degree of protection		IP20					
Vibration resistance / shock resistance		4.9m/s <sup>2</sup> 100Hz or less					
Compliant	t international standards	CE marking, RoHS Directive					

# Stroke and Grip Operation Time Stroke (mm) Operating time [Open/close] (s) 4 0.03 or less

#### Correlation Diagram of Grip Force and Opening/Closing Stroke





Rotation and Grip



Seen from chuck side Clockwise (CW): Coordinate + direction Counterclockwise (CCW): Coordinate - direction



CAD drawings can be downloaded from our website. www.intelligentactuator.com



(Note 1) For the mounting method, refer to P.22.

M.E: Mechanical end



Cable exit direction (Option)





#### Sensor and rubber cover attached (option)



#### Applicable Controllers

Rotary axis of Rotary Chuck uses one axis of the controllers listed below. Gripper axis of Rotary Chuck does not use any axes of these controllers. Open/close is controlled by IO signals. See page 25 for details. The rotary axis motor size of Rotary Chuck is 28P.

	External	Max. number	Power		Control method							Maximum number of	Reference									
Name	view		External		of connectable	supply	Positioner	Pulse-	Program	Network option *											positioning points	page
		axes	voltage	rositioner	train	riogram	DV	CC	CIE	PR	CN	ML	ML3	EC	EP	PRT	SSN	ECM	positioning points	page		
MCON-C/CG		8	24//DC	-	-	-	•	•	•	•	•	-	•	•	•	•	•	•	256			
MCON-LC/LCG		6	24VDC	-	-	•	•	•	-	•	•	-	-	•	•	•	-	-	256			
MSEL-PC/PG		4	Single phase 100~230VAC	-	-	•	•	•	-	•	-	-	-	•	•	•	-	-	30000	Please contact IAI		
PCON-CB/CGB			•	٠	_											_	_	512	for more			
FCON=CD/CGD	D,	1	24VDC	* Option	* Option				•							•	- T		(768 for network spec.)	informatior		
PCON-CYB/PLB/POB	E.	1	•	•	•					_				_		_			64			
FCON-CTB/FLB/FOB		1		* Option		-	-	-	-				-	-	-	- T	-	04				
RCM-P6PC	<b>I</b>	1			Can be used within the RCP6S Gateway system.								768									
RCON		16 24VDC • • • •				_					-	128	RCON									
RCON	annual and a second	10	ZHVDC		-						1	1	1 <sup>-</sup>	-			<sup>-</sup>		120	Pamphlet		

(\*) For network abbreviations such as DV and CC, please contact IAI.

### **RCP6-RTCKMRE RCP6-RTCKMRI**



Battery-

Absolute

Slide

Type



Body Width

**50** 

Side-mounted

Motor

2-finger

24v



Stroke	
Rotation	Gripper Stroke
360°	4mm

<b>Option</b> * Please check the Options reference pages to confirm each option.							
Name	Option code	Reference page					
Actuator cable (pigtail cable) length: 2 m	AC2						
Actuator cable (pigtail cable) length: 5 m	AC5						
Brake	В						
Cable exit direction (Left) (Note 1)	CJL						
Cable exit direction (Right) (Note 1)	CJR						
Cable exit direction (Top) (Note 1)	CJT	See P.23					
Rubber cover attached (chloroprene rubber)	RCH						
Rubber cover attached (silicone rubber)	RSL						
Sensor attached x 1 (NPN specification) (Note 2)	S1N						
Sensor attached x 2 (NPN specification) (Note 2)	S2N						
Sensor attached x 1 (PNP specification) (Note 2)	S1P						
Sensor attached x 2 (PNP specification) (Note 2)	S2P						

(Note 1) Be sure to fill in one of the codes in the Model Specification Items option column. (Note 2) Driver box: for DBN, only S1N and S2N can be selected. Driver box: for DBP, only S1P and S2P can be selected.

#### Cable Length

cable Length			
Туре	Cable code	P3	P5
	<b>P</b> (1m)	0	0
Standard type	<b>S</b> (3m)	0	0
	<b>M</b> (5m)	0	0
Specified length	X06(6m) ~ X10(10m)	0	0
specified length	X11(11m) ~ X15(15m)	0	0
	R01(1m) ~ R03(3m)	0	0
Robot cable	R04(4m) ~ R05(5m)	0	0
NUDUL CADIE	<b>R06</b> (6m) ~ <b>R10</b> (10m)	0	0
	R11(11m) ~ R15(15m)	0	0

Even when a robot cable is specified, the grip cable will be a non-robot cable. Please refer to P. 24 for maintenance cables. (Note)



- (4) When the rotational speed is low (90 deg./s or less), the vibration and operating noise increase due to the rotation characteristics of the motor.
- (5) For the selection method, refer to P.19.

#### Grip Direction

OIN

Outer diameter grip







Item	Description
Maximum torque	0.36N·m
Deceleration ratio	1/5
Maximum rotation speed	1800 deg/s
Max. acceleration/deceleration	29,400 deg/s <sup>2</sup>
Max. acceleration/deceleration (controller set value)	3G
Allowable inertia moment	0.00036kg·m <sup>2</sup>
Rotation operation range	0 to 360° (within one rotation)
Brake retaining torque of the rotating part	0.125N·m
Opening/closing stroke	4mm, 2mm per side
Max grip force	20N, one side 10N
Grip operation time	0.03s or less
Grip operation frequency	120CPM
	CPM: Cycle per minute

ltem		Description			
Rotation c	frive system	Timing belt + stepper motor			
Rotation angle positioning repeatability		±0.02 deg.			
Rotation a	ingle lost motion	0.05 degrees			
Rotation r	notor type	Stepper motor (28 size)			
Rotation e	encoder type	Battery-less Absolute			
Rotation e	encoder pulse count	8192pulse/rev			
Grip drive system		Grip mechanism (chuck): Compression spring + cam mechanism Release mechanism (unchuck): Solenoid electromagnetism + cam mechanism			
Grip repeatability		±0.1mm			
Grip backl	ash	One side 0.5mm or less			
Mass	W/o Brake	0.88kg			
IVId55	With Brake	0.94kg			
Finger guide		Slide guide			
Ambient operating temp. & humidity		0 to 40°C, 85% RH or less (Non-condensing)			
Degree of protection		IP20			
Vibration	resistance / shock resistance	4.9m/s <sup>2</sup> 100Hz or less			
Compliant	t international standards	CE marking, RoHS Directive			

# Stroke and Grip Operation Time Stroke (mm) Operating time [Open/close] (s) 4 0.03 or less

#### Correlation Diagram of Grip Force and Opening/Closing Stroke





Rotation and Grip



Seen from chuck side Clockwise (CW): Coordinate + direction Counterclockwise (CCW): Coordinate - direction





Dimensions

CAD drawings can be downloaded from our website. www.intelligentactuator.com



M.E: Mechanical end

(Note 1) For the mounting method, refer to P.22.







Note 3) When home return is performed, the rotary part rotates to the left as seen from the chuck side and move to the M.E.-side. After home return completes, it rotates to the right.



(Note 2) The actuator cables (pigtail cable) are robot (flex) cables. The actuator cables (pigtail cable) standard length are 1m. The cable can be changed to 2m or 5m when an option (model: AC2/AC5) is selected.



Detailed view of Y



Cable exit direction (Option)





Sensor and rubber cover attached (option)





#### Applicable Controllers

Rotary axis of Rotary Chuck uses one axis of the controllers listed below. Gripper axis of Rotary Chuck does not use any axes of these controllers. Open/close is controlled by IO signals. See page 25 for details.

The rotary axis motor s		,	s or these cont	ioners, ope	, close is e	onconea b	,	Jigilia		c pu	JC 23		ie cano							
	External	Max. number	Power		Control method										Maximum number of	Reference				
Name	view	of connectable	supply	Positioner	Pulse-	Program	-						ork op						positioning points	page
		axes	voltage		train		DV	CC	CIE	PR	CN	ML	ML3	EC	EP	PRI	SSN	ECM		
MCON-C/CG		8	24VDC	-	-	-	•	•	•	•	•	-	•	•	•	•	•	•	256	
MCON-LC/LCG		6	24VDC	-	-	•	•	•	-	•	•	-	-	•	•	•	-	-	256	
MSEL-PC/PG		4	Single phase 100~230VAC	-	-	•	•	•	-	•	-	-	-	•	•	•	-	-	30000	Please contact IAI
PCON-CB/CGB	Î	1		•	•	_	•			•	•					•	-	_	512	for more
r con co, coo			24VDC	* Option	* Option		-	-		-	-		-			-			(768 for network spec.)	information.
PCON-CYB/PLB/POB		1	24000	• * Option	• * Option	-	-	-	-	-	-	-	-	-	-	-	-	-	64	
RCM-P6PC	<b>j</b>	1		Can be used within the RCP6S Gateway system.				768												
RCON	2000000	16	24VDC	-	-	-	•	•	•	•	-	-	-	•	•	•	-	-	128	RCON Pamphlet

(\*) For network abbreviations such as DV and CC, please contact IAI.

### Reference Data ——

## **Selection method**





### Check the required grip force and allowable workpiece mass

When gripping the workpiece with frictional grip force, calculate the required grip force as follows.

#### (1) For normal transfer

- F: Grip force (N) ... Total sum of push forces of both fingers **µ**: Static friction coefficient between the finger attachment
- and the workpiece m: Workpiece mass (kg)
- g: Gravitational acceleration (= 9.8m/s<sup>2</sup>)
- The conditions under which the workpiece remains statically gripped without dropping are as follows:

mg  $F \mu > W$ F >

Assuming a recommended safety factor of 2 for normal transfer, the required gripping force is calculated as follows:

ц

$$F > \frac{mg}{\mu} \times 2$$
 (safety factor)

When the friction coefficient is µ0.1 ~ 0.2

**F** >

mg  $\times 2 = (10 \sim 20) \times mg$ 0.1~0.2

#### For ordinary workpiece transferring

Required grip force 10~20 times or more the workpiece mass Max. allowable mass Not more than 1/10th to 1/20th the gripping force

#### (2) When considerable acceleration, deceleration, or impact force is applied during transfer of the workpiece

The greater the coefficient of static friction, the greater the maximum allowable workpiece mass. However, select a model that can generate a gripping force of at least 10 to 20 times this workpiece mass to ensure safety

W[mg]

□ F/2

riction coefficient µ

F/2

0

In addition to gravity, a greater inertial force is applied to the workpiece. In this case, select a model with an even higher safety factor.

#### When large acceleration, deceleration, or shock is applied

Required grip force	30~50 times or more the workpiece mass

Max. allowable mass Not more than 1/30th to 1/50th the gripping force

#### Step 2 Check the distance to the gripping point

The distances (L1, L2) from the finger mounting surface to the gripping point have to fall in the ranges specified in the graph below.

If the limits are exceeded, excessive moments may act upon the sliding part of the finger and internal mechanism and it could shorten the service life.



Even if the gripping point distance is within the limit range, keep the finger attachment as small and lightweight as possible.

If the fingers are long and large, or if the mass is large, inertial force and bending moment during opening and closing may worsen the performance and adversely affect the guide section.

### Reference Data

### Step 3 Check external force applied to fingers

#### (1) Allowable vertical load

Make sure that the vertical load applied to each finger is less than the allowable load.

#### (2) Allowable load moment

Calculate Ma and Mc using the value of L1, and Mb using L2. Make sure the moment applied to each finger is less than the maximum allowable load moment.

The allowable external force when applying moment load to each claw is

Allowable load F(N) > M (Maximum allowable moment (N·m) L(mm)×10<sup>-3</sup>

Calculate F (N) using L1 and L2.

Check that the external force applied to the finger is less than the calculated allowable load F (N) (the smaller value of L1 and L2).

Model	Allowable	Maximum allowable load moment (N·m)				
Model	vertical load F (N)	Ma	Mb	Mc		
RCP6-RTCKSPE/RTCKSPI RTCKSRE/RTCKSRI	150	0.62	0.62	0.99		
RCP6-RTCKMPE/RTCKMPI RTCKMRE/RTCKMRI	240	1.08	1.08	2.64		

(Note) The allowable value above indicates a static value. (Note) Indicates the allowable value per finger.

\* The mass of the finger and the workpiece mass are also part of the external force.

Other external forces applied to the fingers are the centrifugal force when swiveling the gripper with the workpiece attachment gripped and the inertia force due to acceleration/deceleration during travel.



- The load point above indicates the load position on the fingers. The position varies depending on the type of load.
  - Load due to grip force: Gripping point Load due to gravity: Center mass location
  - Inertial force during travel, centrifugal force during swivel:

Center mass location The load moment is the total value calculated for each type of load.

#### Step 4

#### Check the allowable moment of inertia

Calculate the moment of inertia of the workpiece, etc., and make sure that it does not exceed the allowable moment of inertia. For the calculation method, refer to "Formulae for calculating moment of inertia of typical shapes" on the next page.



#### Allowable moment of inertia

Model	Allowable moment of inertia (kg·m <sup>2</sup> )
RCP6-RTCKSPE/RTCKSPI/RTCKSRE/RTCKSRI	2.30×10 <sup>-4</sup>
RCP6-RTCKMPE/RTCKMPI/RTCKMRE/RTCKMRI	3.60×10 <sup>-4</sup>

### Reference Data –

# Formulae for calculating moment of inertia of typical shapes



### **Mounting method**

The parallel type can be mounted and fixed from 5 sides and the side-mounted type from 4 sides.

The body includes tapped mounting holes for mounting. The mounting surface should be a machined surface or a plane with similar accuracy.

For fixation, use all the screw holes (4 holes) on the surface to be used for mounting. If not all the screw holes are used, depending on the load applied to the body, the bolts or screw holes may be damaged.

When fixing the parallel type to the bottom surface, be careful not to cause interference with the movable range of the rotating movable stopper.



Options —

### **Options**



GRS-S1P-S

GRS-S2P-S GRS-S1N-M

GRS-S2N-M

GRS-S1P-M

GRS-S2P-M

Sensor 1

pcs.

Sensor 2

pcs.

PNP

NPN

PNP

(When ordering by single product model number, a mounting bracket and bolts will also be included)

RCP6-RTCKMPE/RTCKMPI

RTCKMRE/RTCKMRI

### **Maintenance parts**

When placing an order for a replacement cable, please use the model name shown below.

#### Table of compatible cables

	Coni	nected controller	Integrated motor-encoder cable	Integrated motor-encoder robot cable		
		PCON				
	P3	MCON	CB-CAN-MPA	CB-CAN-MPA		
Rotation cable		MSEL				
	P5	RCON		CB-ADPC-MPA		
			Sole	noid driver cable *Non-robot cable		
Grip cable			CB-G	RS-PCS		

### 

\* Please indicate the cable length (L) in \[\], e.g.) 080 = 8m, maximum 15m









	ator side L-24S-2.20 CTRIC CO	2	(HI	D	ontrolle F62DL-24 E ELECTR	
Color (wiring)	Signal name	Pin No.	Pir	n No.	Signal name	Color (wiring)
Blue(AWG22/19)	φA	3		3	φA	Blue(AWG22/19)
Orange(AWG22/19)	VMM	5		5	VMM	Orange(AWG22/19)
Brown(AWG22/19)	φB	10		10	φB	Brown(AWG22/19)
Gray(AWG22/19)	VMM	9		9	VMM	Gray(AWG22/19)
Green(AWG22/19)	φ_Α	4		4	¢_A	Green(AWG22/19)
Red(AWG22/19)	ф_В	15		15	ф_В	Red(AWG22/19)
Light blue (AWG26)	SA [mABS]	12	-	12	SA [mABS]	Light blue (AWG26)
Orange(AWG26)	SB [mABS]	17		17	SB [mABS]	Orange(AWG26)
Green(AWG26)	A+	1		1	A+	Green(AWG26)
Brown(AWG26)	A-	6		6	A-	Brown(AWG26)
Gray(AWG26)	B+	11		11	B+	Gray(AWG26)
Red(AWG26)	B-	16		16	B-	Red(AWG26)
Black(AWG26)	VPS	18		18	VPS	Black(AWG26)
Yellow(AWG26)	LS+	8	$\rightarrow$	8	LS+	Yellow(AWG26)
Light blue (AWG26)	BK+	20	$-(- \wedge -) - \Box$	20	BK+	Light blue (AWG26)
Orange(AWG26)	BK-	2		2	BK-	Orange(AWG26)
Gray(AWG26)	VCC	21		21	VCC	Gray(AWG26)
Red(AWG26)	GND	7		7	GND	Red(AWG26)
Brown(AWG26)	LS-	14		14	LS-	Brown(AWG26)
Green(AWG26)	LS_GND	13	— <del> –</del> .	13	LS_GND	Green(AWG26)
_	-	19		19	-	-
Pink (AWG26)	CF_VCC	22	$\rightarrow$	22	CF_VCC	Pink (AWG26)
_	-	23	/ \[	23	-	-
Black(AWG26)	FG	24	Purple(AWG26)	24	FG	Black(AWG26)

 \* Please indicate the cable length (L) in □□□, e.g.) 050 = 5m, maximum 15m



### Driver box —

### **Driver box**

A driver box is required per Rotary Chuck unit.

In accordance with the ON/OFF signals from the external control device, control the current so as to avoid heat generation in the chuck part and operate the chuck.

#### Model Conÿguration



#### Speciÿcation

ltem	Descr	iption			
Control target	RCP6-RTCKS	RCP6-RTCKM			
Control method	PWM current control				
Power supply voltage	24VDC	± 10%			
Maximum output current (Release initial instantaneous 40ms)	2.8A	3.7A			
Maximum power consumption (Release initial instantaneous 40ms)	74W	97W			
Power consumption for release retention (Release status retained)	2.0W	2.1W			
Power consumption for grip status	0W	0W			
Open/close signal input	Signal input dedicated for 24VDC (NPN/PNP selection)				
Position sensor signal output	Signal output dedicated for 24VDC (NPN/PNP selection)				
Indicator light	LED during release operation: Light ON (green) LED during gripping operation: Light OFF				
Manual switch	OFF during normal operation Manual switch ON is enabled only when open/close signal input is OFF				
Ambient operating temperature	0 to 40°C				
Ambient operating humidity	85% RH or less (non-condensing)				
Operating ambience	No corrosive gas				
Ambient storage humidity	-10 to 65°C				
Ambient storage temperature	90% RH or less (non-condensing)				
Degree of protection	IP20				
Mass	22	2g			
External dimensions	58mm (W) * 58.1n	nm (H) * 16mm (T)			

### Open/close Signal Input Speciÿcation

ltem	NPN specification	PNP specification		
Input voltage	24V ±10%	24V ±10%		
Input current	2mA	2mA		
Leakage current	0.25mA Max	0.25mA Max		
Operating voltage	ON voltage: 6.0V or less	ON voltage: 18.0V or more		
Operating voltage	OFF voltage: Input voltage - 3.0V or more	OFF voltage: Input voltage 3.0V or less		
Isolation method	Non-isolated	Non-isolated		

#### Internal Circuit Conÿguration









### Names of Each Part



#### (1) Slide switch

For manual grip/release.

(Enabled only when open/close signal from external device is OFF)

(2) LED display

Light turns ON via signals from the external control device. Light is also ON during forced ON via slide switch.

(3) Power/control device side connector

Connects cables from power supply, host devices and control.

(4) Gripper side connector

Connects the Rotary Chuck (actuator's pigtail cable for grip).

External View





#### Signal Names (power/control device side)

Wire color	Signal name	Description
White	24V	24VDC ±10% power input for driver box, chuck part sensor
Black	0V	0V(GND)
Brown	ON/OFF	Chuck part open/close signal input
Red	Sensor 1	Chuck part sensor 1 output
Green	Sensor 2	Chuck part sensor 2 output

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